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August 2010 - March 2011 Rolling Schedule

Subject to change based on accumulation of orders for a given size

Seq No.	Shape	Thickness	Width	Cycle 6	Cycle 7	Cycle 8	Cycle 9	Cycle 1
1	Flat - REOA	5/16 - 1/2	7/8, 15/16	2-Aug	13-Sep	25-Oct	13-Dec	31-Jan
2	Flat - REOA	1/4, 5/16, 3/8	1, 1-1/4, 1-1/2, 1-3/4, 2	2-Aug	13-Sep	25-Oct	13-Dec	31-Jan
3	Special	Special Section I [Ridged Bars & Clamps]-Call CSR for Details		2-Aug	20-Sep	8-Nov	20-Dec	7-Feb
4	Flat - REOA	7/16	1, 1-1/4, 1-1/2, 1-3/4,	2-Aug	20-Sep	8-Nov	20-Dec	7-Feb
5	Flat - REOA	1/2	1, 1-1/4, 1-1/4, 1-1/2, 1-3/4,	9-Aug	27-Sep	15-Nov	3-Jan	14-Feb
6	Special	Special Section II [Half Moons] - Call CSR for Details		9-Aug	27-Sep	15-Nov	3-Jan	14-Feb
7	Flat - REOA	9/16, 5/8, 3/4, 25/32, 13/16	1-1/2, 1-3/4,	9-Aug	27-Sep	15-Nov	3-Jan	14-Feb
8	Special	Special Section III [Channels] - Call CSR for Details		9-Aug	27-Sep	15-Nov	3-Jan	14-Feb
9	Flat - REOA	5/8, 11/16, 3/4	2	9-Aug	27-Sep	15-Nov	3-Jan	14-Feb
10	Flat - REOA	7/16, 1/2, 9/16	2	16-Aug	4-Oct	22-Nov	10-Jan	21-Feb
11	Flat - REOA	11/16, 3/4	2-1/4 to 3, 3-1/4	16-Aug	4-Oct	22-Nov	10-Jan	21-Feb
12	Flat - REOA	13/16, 7/8, 15/16	2 to 4	16-Aug	4-Oct	22-Nov	10-Jan	21-Feb
13	Flat - REOA	1/2, 9/16, 5/8	2-1/4 to 3, 3-1/4	16-Aug	4-Oct	22-Nov	10-Jan	21-Feb
14	Flat - REOA	1/2, 9/16, 5/8, 3/4	4, 4 1/2	16-Aug	4-Oct	22-Nov	10-Jan	21-Feb
15	Special	Special Section IV [Half-Rounded Flat] - Call CSR for Details		23-Aug	11-Oct	29-Nov	17-Jan	28-Feb
16	Flat - REOA	1/4, 5/16, 3/8, 7/16	2-1/4, 2-1/2, 2-3/4, 3, 3-1/4, 3-3/4, 4, 4-1/2	23-Aug	11-Oct	29-Nov	17-Jan	28-Feb
17	Flat - REOA	1/4 to 5/8 (All)	3-1/2, 4, Plow Share	30-Aug	11-Oct	29-Nov	17-Jan	28-Feb
18	Flat - REOA	1/2, 9/16	3-1/8, 3-3/8, 3-1/2	30-Aug	11-Oct	29-Nov	17-Jan	28-Feb
19	Flat - REOA	1	1 to 4	30-Aug	11-Oct	29-Nov	17-Jan	28-Feb
20	Squares & Near Squares	3/4 to 1-9/16 in 1/16 Intervals	Squares & Near Squares (Call for Available Sizes)	6-Sep	18-Oct	6-Dec	24-Jan	7-Mar
21	Rounds		Rounds (3/4" to 1-3/4" in 1/16" intervals)	13-Sep	25-Oct	13-Dec	31-Jan	14-Mar
22	Diamonds		Diamonds	13-Sep			31-Jan	

Other Intermediate SE And REO Flat sizes are available. Please inquire.

Keystone - Calumet, Inc. also provides in-house annealing, descaling/oil, saw cutting and special straightening

	Closed Rolling
	Rolling Closed to New Sizes

****TENTATIVE MILL OUTAGE WEEK OF NOVEMBER 1, 2010.**

**** SHIPPING ONLY- NO PRODUCTION WEEK OF DECEMBER 27, 2010**